



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-664-301
Job Sheet 179825



Part No: D412-664-301

Job Qty: 4 ea

Part Name: Cap Assembly Bumper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/22/18

Job Tracking No:

Due Date: 7/18/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D212-664 IPP REV:A 11.11.03 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		7/18/18	0.00	0.00	Start Up Stores/Pkg-2		JUN 29 2018
110	Packaging	4 pcs		7/18/18	0.00	0.00	Packaging1-4		JUN 29 2018
120	QC	4 pcs		7/18/18	0.00	0.00	QC4		
130	Packaging	4 pcs		7/18/18	0.00	0.00	Packaging3-2		
135	DC	4 pcs		7/18/18	0.00	0.00	DC		DAS 21 JUL 03 2018
140	QC21-FG	4 Ea		7/18/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D412-664-301 Location:FG124 PPP Rev: Fg122
Descriptions: 135 - Photocopy bluefile and create labels per PPP D412-664-301 chg002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4381-1	Crosstube Strap Bumper	8 Ea (2 ea)	90-Start up Operation	5047625

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4381-1	8	39	0

Part Specifications

Specifications could not be found.

Plex 6/22/18 9:42 AM dart.lacelle.linda

DART
AEROSPACE

Date:

7

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Quality ☐ Other ☐	
Date: _____		Step #: _____		(SI042) Approval _____	
Description Work Order Deviation					
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K0A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 06/29/18 Container No: S088449  Part: D412-664-301 Job No: 179825 Serial No/Batch: S088449 Revision: J Inspector: Exp Date: Instructions:					

| | Root Cause | | | | | | |--|---|---|--|---|---| | Environment
Design
Doc/Data
Equip/Tooling
Handling/Pre
Material
Internal Transport
Tribal Knowledge
LOA
Substation
Past Expiry Date
Misidentified | No Re-verification
Operator
Offset/Setup
Supplier
Training
Use for Testing
Poor Information
Rushing
Product Improvement
Process Improvement
Manufacturing Process
Past Due | Pressure/Force
Bending
Centre Not Cont
Cracks
Crimp/Kink/Ripp
Cuffs
Crushing
Heat Treat
Wave/Twist in Tube
Marks/Chatter | Contamination incomplete/Unqualified
Countersink
Cut Too Short
Instructions Incomplete/Unclear
Drill Holes | Wrong Stock Pulled
Out of Sequence
Off-set
Mislabeled
Fit/Function
Misaligned/off center | Part Incorrect
Part Lost/Missing
Part Moved
Drawing
Finish
Misread
Turning Sequence | | | | | | |
| | | | | |---------------|------------------------------------|--| | OTHER : _____ | Wrong dimensions
Poor tolerance | I / Supervisor Verification
Coordinator
oval | |---------------|------------------------------------|--| | | | | | |

Change Record

PAGE 1 OF 1

Part Number: D412-664-301

Description: CAP ASSEMBLY BUMPER INSTALLATION, 205/212/412

[illegible]